

E G

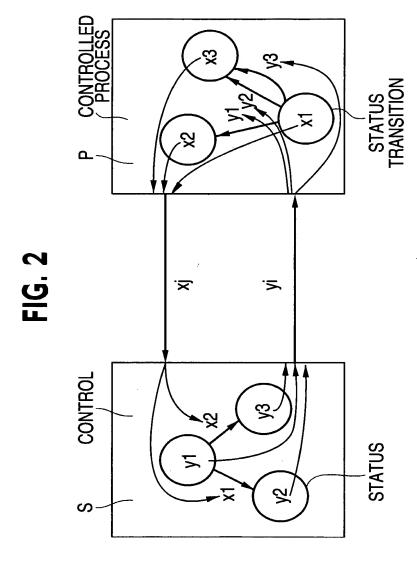


FIG. 3

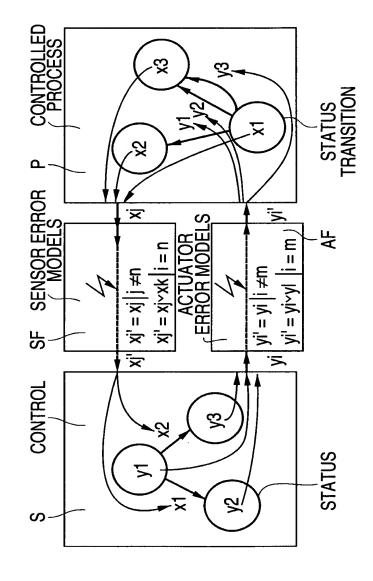
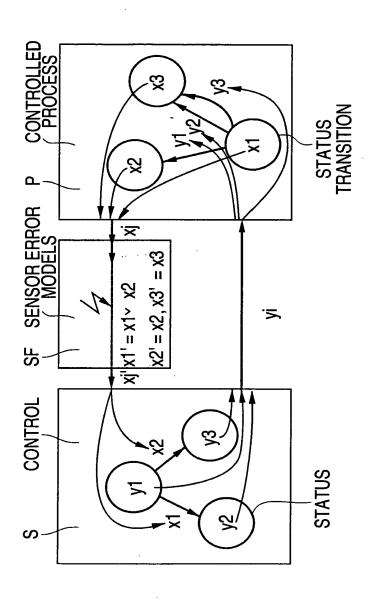
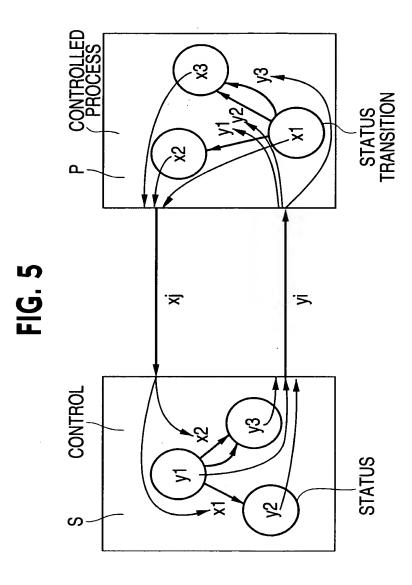
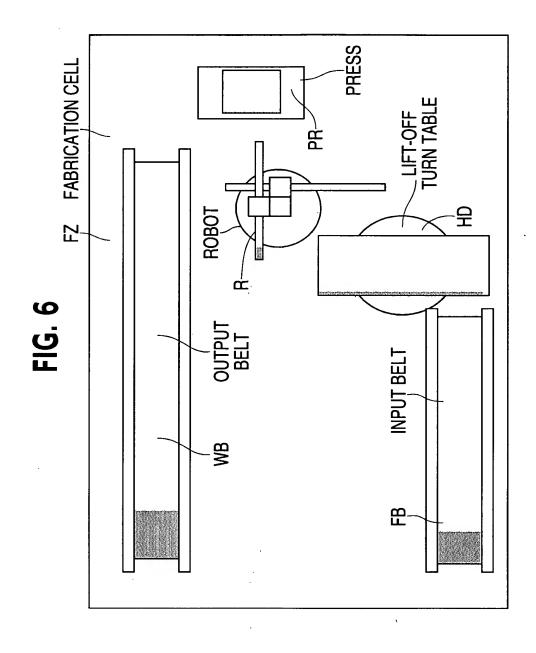


FIG. 4









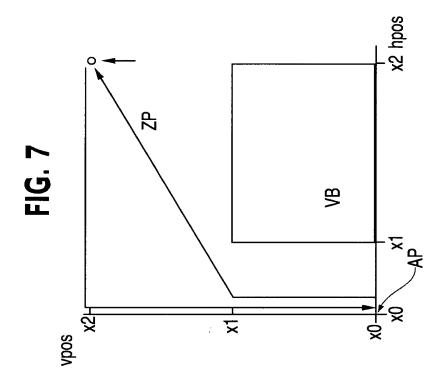




FIG. 8								part_on_table hpos		
	-stop	stop plus	stop minus	plus stop	plus plus	plus minus	minus stop	minus plus	minus minus	
	Q-	0	0	Ostor	olow	0	0	0	0	x0, x0, 0
	6	O	0	- ,0	0	0	/0	0	0	x0, x0, 1
		start	_up	/•						x0, x1, 0
			•		•,,	7	FN			x0, x1, 1
			4	(9F	1BI	OD				x0, x2, 0
				8.	•					x0, x2, 1
	0	0	0	/O	0	0	Ó	0	0	x1, x0, 0
	0	0	0	orota orota		0	/0	0	0	x1, x0, 1
	0	0	0	0	/(0	0	0	0	0	x1, x1, 0
	0	0	0	0/	d	0	0	0	0	x1, x1, 1
	0	0	\circ	Op45	(0	0	0	0	0	x1, x2, 0
	0	Ostart	down_	OP45	<u>\$</u>	0	10	0	0	x1, x2, 1
	0	O	Q	0;	10/	0	O'	0	0	x2, x0, 0
	0	0-	0)	O	0	0	0	0	0	x2, x0, 1
	0	0	QSI	ophigh	0	0	0	0	0	x2, x1, 0
rotate	Opack	0	0	O	b	0	0	0	0	x2, x1, 1
	Q	stop		phigh,	0	0	0	0	0	x2, x2, 0
	Ŏ₹	40.	_0_	6	₽ X	0	0	0	0	x2, x2, 1
stophigh stophigh stop45										



	FIG. 9								part_on_table hpos vpos		
vmon hmov		stop plus	stop minus	plus stop	plus plus	plus minus	minus stop	minus plus	minus minus	;	
	Q -	0	0	Ostor	olow	0	0	R	0	x0, x0, 0	
	6	O	0	- ,0	0	0	/0	(0)	\circ	x0, x0, 1	
		start	_up	/•			•		VZ •	x0, x1, 0	
			•		•	7	FN		•	x0, x1, 1	
	•		4	(9F	1BI	W			VZ •	x0, x2, 0	
				8.						x0, x2, 1	
	0	0	0	0/	0	0		-Q	0	x1, x0, 0	
	0	0	0	b rota	ate -,	0	/0	(0)	0	x1, x0, 1	
	0	0	0	0	/(o	0	0	ď	0	x1, x1, 0	
	0	0	0	0	d	0	0	(0)	0	x1, x1, 1	
	0	0	0	0	(0	0	0	O	0	x1, x2, 0	
rotate	0	O	down_	op45	<u>-6</u>	0	/0	0	0	x1, x2, 1	
	0	O	Q	0	0	0	O'	0	0	x2, x0, 0	
	0	,0-	0)	0	0	0	0	0	0	x2, x0, 1	
	0	(O)	Q SIG	ophigh	(0	0	0	0	0	x2, x1, 0	
	Opack	0	0	O	0	0	0	0	0	x2, x1, 1	
	Q Vack	stop	-()	phigh,		0	0	0	0	x2, x2, 0	
	0	40-	<u> </u>	6	78	0	0	0	0	x2, x2, 1	
		stophi	an st	ophigh	ı 🖳 sto	n45					